

November-10-14 8:06:13 AM

Item ID: D206-781-031

Accept

N900040100

Setup **Start** ***NS1***

Revision ID:

Item Name: Baggage Compartment Protector Floor

Stop *NS2*

Start Date: 11/10/14 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 11/14/14 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9649	REV A

100	Document Control	0.00
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100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPP D206-781-031

CHG 001

0.00

0.00

110

Packaging

0.00

Packaging

Memo

DAS
86
8-89

NOV 11 2014

120

QC4- 100% Inspect kits for completeness

0.00

120

OC

Memo

0.00

Quality Control

DAS
38
~~9-89~~

14-11-12

Work Order ID 126438

126438

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November-10-14 8:06:13 AM

Item ID: D206-781-031 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Baggage Compartment Protector Floor
 Start Date: 11/10/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/14/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									DAS
Packaging	Memo	0.00							NOV 17 2014
Packaging	Identify and pack for shipping as per PPP D206-781-031								9-89
	Location: <u>028</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14/11/14 *[Signature]*
[Signature] 14-11-13

Picklist Print

November-10-14 8:06:12 AM

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Work Order ID: 126438

126438

Parent Item: D206-781-031

D206-781-031

Parent Item Name: Baggage Compartment Protector Floor

Start Date: 11/10/14

Required Date: 11/14/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3878-1		Manufactured	No			110	Each	1.0000	1	1			
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D3878-1

DAS
38

Baggage Protector-Floor

9-89

**

Location

Loc Qty

Loc Code

PK

1

123881

1

D3031-3

Manufactured No

110

Each

23.0000

1 1

DAS
06
9-89

D3031-3

DAS
38

Loop

9-89

**

Location

Loc Qty

Loc Code

ST015

23

124531

23

D3918-1

Manufactured No

110

Each

12.0000

1 1

DAS
06
9-89

D3918-1

DAS
33
9-89

Placard

**

Location

Loc Qty

Loc Code

ST066

12

124449

12

DAS
06
9-89

NOV 11 2014

Picklist Print

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Work Order ID: 126438

126438

Parent Item: D206-781-031

D206-781-031

Parent Item Name: Baggage Compartment Protector Floor

Start Date: 11/10/14

Required Date: 11/14/14

Start Qty: 1.00

Required Qty: 1.00

80-004-2-8

Purchased

No

110

Each

70.0000

2

2

DAS

06

9-89

80-004-2-8

INSERT

DAS

38

9-89

Location

Loc Qty

Loc Code

FG

20

m130564

20

ST380

12

121500

12

ST551

5

m130564

5

ST563

33

m130673

33

MS24694-S50

Purchased

No

110

Each

291.0000

14

14

MS24694-S50

Screw

DAS

38

9-89

Location

Loc Qty

Loc Code

ST290

291

m130358

291

**

DAS

06

9-89

NOV 11 2014

14

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

5.2 BELL 206 L/L1/L3/L4 AND 407

Qty -063	Qty -033	Qty -043	Part Number	Description
X			D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-3	BAGGAGE PROTECTOR, WALL
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		2	D3931-1	ANGLE
		4	MS35207-262	SCREW
		8	AN960C10L	WASHER
		8	MS21042L3	NUT
	18	8	MS24694S50	SCREW

Work Order ID 126438

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Page 1

Item ID: D206-781-031

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N900040100Setup Start ***NS1***

Revision ID:

Item Name: Baggage Compartment Protector Floor

Stop ***NS2***Start Date: 11/10/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/14/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9649	REV A

100	Document Control	0.00
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100

DC

Memo 0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D206-781-031
CHG 001

SP

ML5 14-11-12

110	Pick Kit	0.00
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110

Packaging

Memo 0.00

Packaging

120	QC4- 100% Inspect kits for completeness	0.00
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120

QC

Memo 0.00

Quality Control